8th Annual FDA Inspections Summit

Assuring Your EN ISO 14971:2012 Risk Management Strategy Adopts a holistic Approach

Ibim Tariah Ph.D BSI Group Americas Inc



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Risk Management - Impact of Annex Z's

• Overview of ISO 14971:2007

• EN ISO 14971:2012

- Harmonized Standard Differences from ISO Standard
- Deviations Presumption of Conformity
- Notified Body Audit Questions
- Notified Body Holistic Approach





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ISO 14971:2007



Definitions

Risk = Combination of the **probability of** occurrence of harm and the severity of that harm

Harm = Physical injury or damage to the health of people, or damage to property, or the environment

ISO 14971 – Main body (Clauses 1-3)

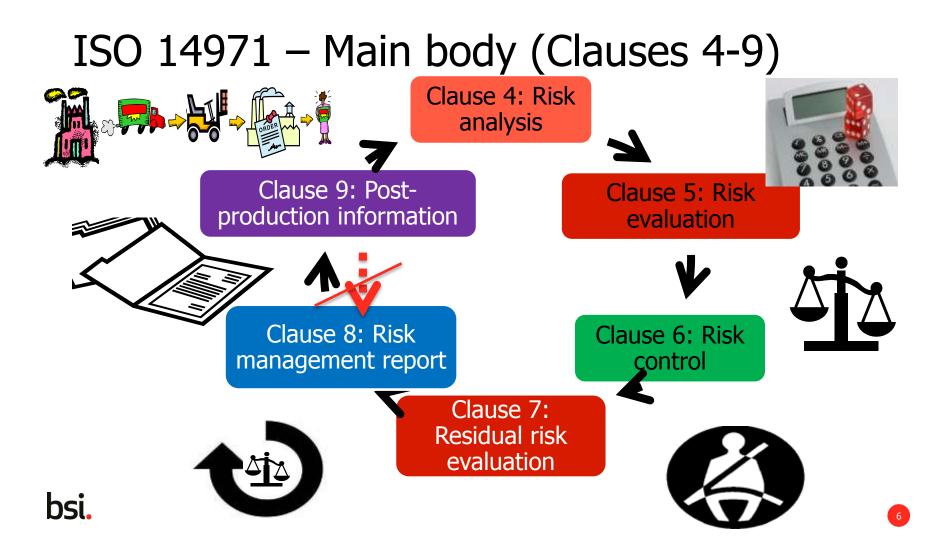
1 Scope

2 Terms and definitions

3 General requirements for risk management

- 3.1 Risk management process
- 3.2 Management responsibilities
- 3.3 Qualification of personnel
- 3.4 Risk management plan
- 3.5 Risk management file

4. Annexes: A to J





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Risk Management – EU Requirements



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Medical Devices – EU Risk Requirements







The Directives – Where is 'Risk'?

	MDD 93/42/EEC	AIMDD 90/385/EEC	IVDD 98/79/EC
"Risk"	ERs: 1 2 6 7.2, 7.4, 7.5, 7.6 8.1, 8.6 9.2, 9.3 11.2, 11.4 12.1, 12.5, 12.6, 12.7 13.5, 13.6	ERs: 1 5 8 9 10 11 15	ERs: A – 1 2 B – 1.2 2.1, 2.2, 2.5, 2.7 3.2, 3.3, 3.4 5.3 6.2, 6.3, 6.4 7.1 8.6, 8.7
Total	41	18	24

EN ISO 14971:2012

- EU harmonized standard for Risk Management
- Allows the presumption of conformity to MDD , and

12

Published July 2012 & be



What is the difference?

ISO 14971:2007

 The current International Standard 14971:2009 ISO Ζ 111

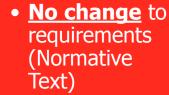
The previous version of the European Harmonized Standard

 Obsolete as of 30 August 2012 The current European Harmonized Standard

14971:2012

ISO

Z Ш Changes within Foreword & Annex Zs only



 i.e. clauses or requirements of the standard are exactly the same

Why was EN ISO 14971:2012 created?

 A solution to formal objections raised by Swedish Competent Authority & European Commission on the harmonized status of a number of European Standards

 Revision of Annex Z's was made to provide greater clarity on applicability & alignment of ISO 14971 clauses with requirements of AIMDD, MDD & IVDD

EN ISO 14971:2012 – Z Annexes

• "Explains to which requirements, under which conditions and to what extent presumption of conformity can be claimed."

Table ZA.1 — Correspondence between this European Standard and Directive 93/42/EEC

Clause(s)/subclause(s) of	Essential Requirements	Qualifying
this EN	(ERs) of Directive 93/42/EEC	remarks/Notes
1-9	1	ER 1 is not directly covered by EN ISO 14971, since the standard does not provide requirements on design and manufacture. However, the standard provides a tool to generate the information that is a necessary preliminary step for a manufacturer to demonstrate that the device is in conformity with ER 1. For content deviations, see points 1, 2, 3, 4 below.



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EN ISO 14971:2012 - Content Deviations

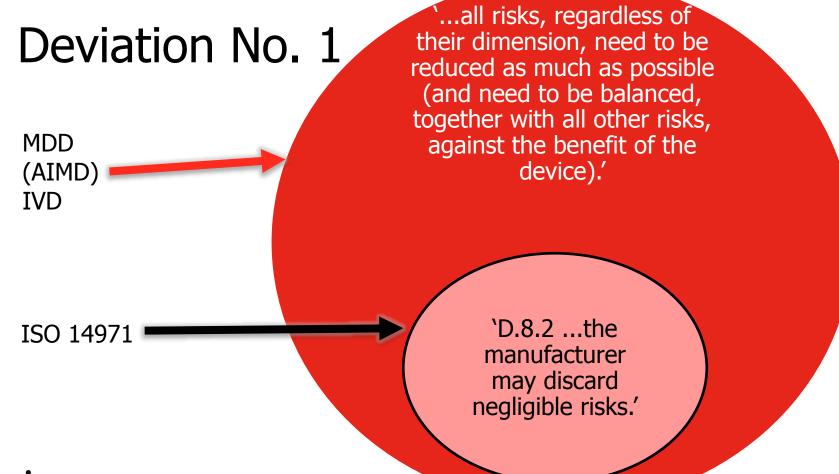


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EN ISO 14971:2012 – Content Deviations

Essential Requirements (ERs) Impacted

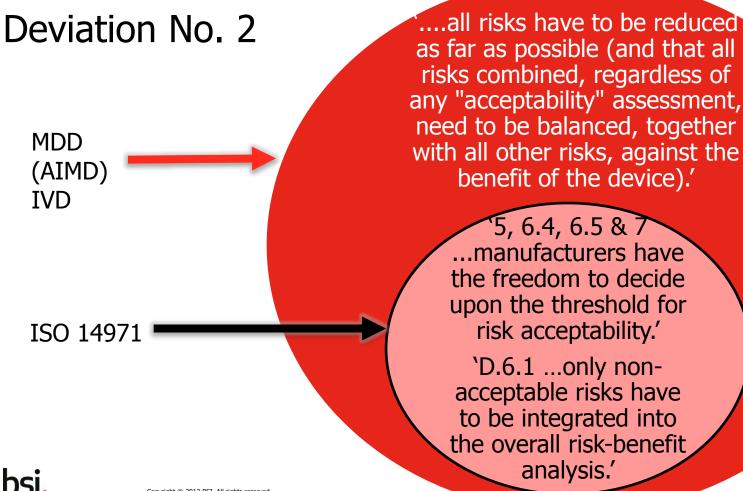
MDD		
MDD	AIMDD	IVDD
1, 2, 6, 7.1	1, 5, 9	A.1, A.2, B.1.1
1, 2, 6, 7.1	1, 5, 9	A.1, A.2, B.1.1
1, 2, 6, 7.1	1, 5, 6, 9	A.1, A.2, B.1.1
1, 6, 7.1	5 & 9	A.1 & B.1.1
2 & 7.1	-	A.2 & B.1.1
2 & 7.1	-	A.2 & B.1.1
2 & 7.1	-	A.2 & B.1.1
	1, 2, 6, 7.1 1, 2, 6, 7.1 1, 2, 6, 7.1 1, 6, 7.1 2 & 7.1 2 & 7.1	1, 2, 6, 7.1 1, 5, 9 1, 2, 6, 7.1 1, 5, 6, 9 1, 6, 7.1 5 & 9 2 & 7.1 - 2 & 7.1 -



Were risks reduced as far as possible?

	Failure Mode	Cause of Failure	Local Effect	System Ini Effect		Initial Rating		Risk Control Measure(s)	Risk Level
					SEV	PRO	RPN		\frown
Hip Stem	Surgeon implants a stem that is wrongly sized	No tool available to determine needed size	Unstable Implant	Revision	8	1	8	X-ray templates provided for each implant size; implants marked with size; clinical history of safety / performance	Broadly Acceptable
ace th	is not suff ceptable. ley have b be stated								





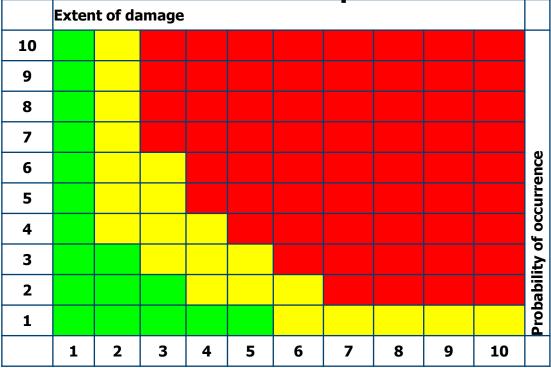
Are all risks reduced as far as possible?

Unacceptable

Management Review Required - ALARP

Broadly Acceptable

Some risks cannot be categorically ignored if risk can be reduced further. All risks must be reduced as far as possible.



Deviation No. 3

MDD AIMD IVD

ISO 14971

"....risks to be reduced "as far as possible" without there being room for economic considerations."

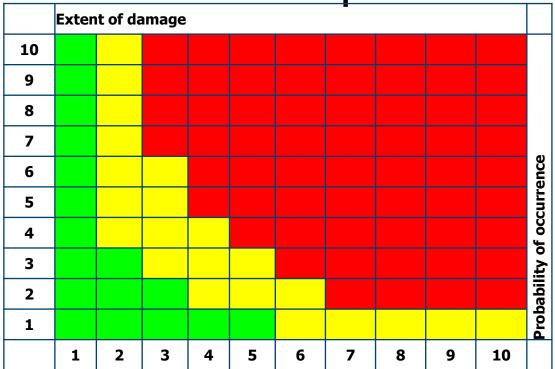
`3.4 & D.8 ...contains the concept of reducing risks "as low as reasonably practicable."

The ALARP concept contains an element of economic consideration.'

Are all risks reduced as far as possible?

ALARP Acceptable There must another step – ALARP concept cannot be applied in isolation, risks must be reduced as far as possible

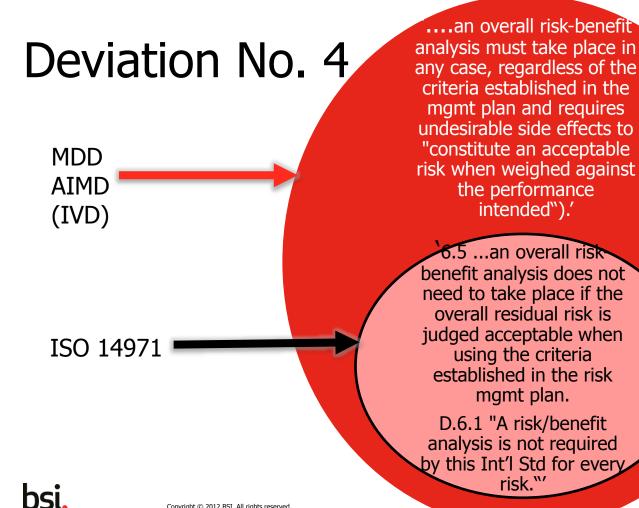
Intolerable



Were risks reduced as far as possible?

	Failure Mode	Cause of Failure	Local Effect	System Effect	Init	Initial Rating		Risk Control Measure(s)	Risk Level
					SEV	PRO	RPN		\bigcirc
Hip Stem	Surgeon implants a stem that is wrongly sized	No tool available to determine needed size	Unstable Implant	Revision	8	5	40	X-ray templates provided for every-other implant size; implants marked with size	ALARP
	emplates f should not To make th	easonable ir or each size be conside is determin ole technolo	nis <.						



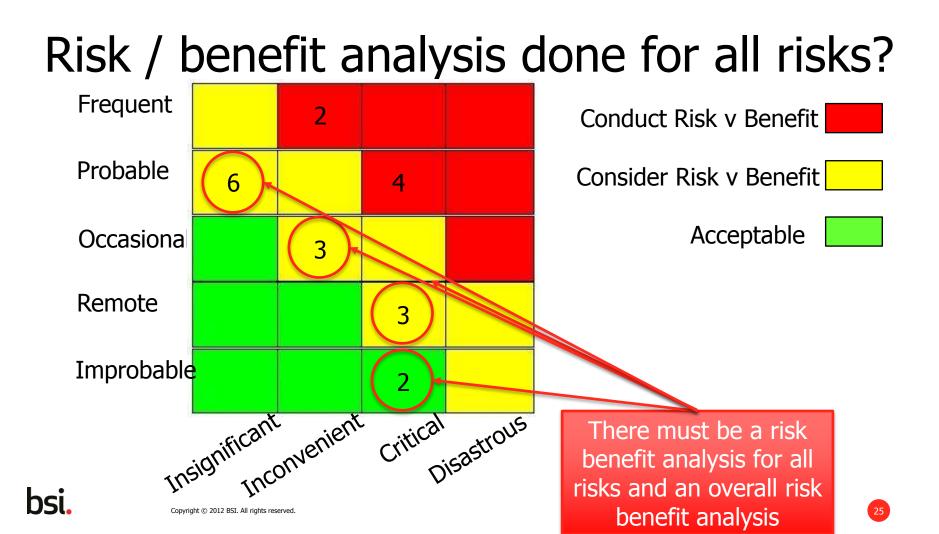


The Directives – Where is 'Benefit'?

	MDD 93/42/EEC	AIMDD 90/385/EEC	IVDD 98/79/EC
"Benefit"	ERs: 1 7.4 11.2	ERs: 10	ERs: A – 1
Total	3	1	1

"Risk" 41	18	24
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MEDDEV 2.7.1 – Guidelines on Clinical Evaluation Report also discusses Risk / Benefit Analysis



Documentation of Risk / Benefit Analysis

- Risk Management File
 - Combination of risk assessment / risk management report
- Clinical Evaluation Report (Frequently addressed here)

Deviation No. 5

...."to select the most appropriate solutions".....by applying *cumulatively* what has been called "control options" or "control mechanisms" in the standard.'

> `6.2 …obliges the mfr to "use one or more of the following risk control options in the priority order listed.'

'6.4 ...indicates that further risk control measures do not need to be taken if, after applying one of the options, the risk is judged acceptable according to the criteria of the risk mgmt plan.'

ISO 14971

MDD

IVD

All appropriate controls utilized?

		Failure Mode	Cause of Failure	Local Effect	System Effect	Initial Rating		ing	Risk Control Measure(s)	Risk Level
						SEV	PRO	RPN		
F	Intra- cranial Pressure Monitor	High pressure undetected	Monitor does not indicate high pressure situation	Brain damage	Death	10	4	40	Monitor provides continuous digital display of ICP; operates on AC & for up to 3 hrs on battery	ALARP
	No control measures mentioned about alarms / warnings for high pressure situation. The current mitigation is not considered to be sufficient as preventive measures could mitigate the risk.								Duttery	

Deviation No. 6

MDD IVD

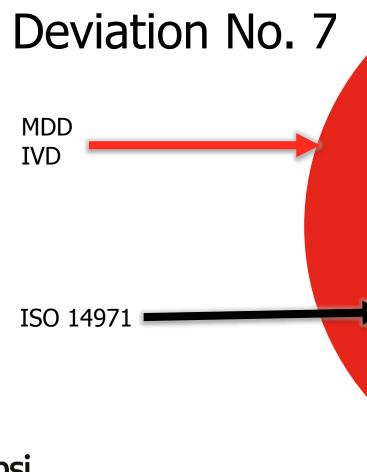
ISO 14971

`..."eliminate or reduce risks as far as possible (inherently safe design and construction)".'

'6.2.... obliges the manufacturer to "use one or more of the following risk control options in the priority order listed: (a) inherent safety by design . . ." without determining what is meant by this term.'

Were risks designed out if possible?

	Failure Mode	Cause of Failure	Local Effect	System Effect	Initial Rating		Rating Risk Control Measure(s)		Risk Level
					SEV	PRO	RPN		
Mesh	Mesh frays and suture pulls out	Design of mesh / cutting edge	Failed repair	Revision	7	5	35	IFU instructs not to cut mesh and	Acceptable & reduced as far as possible
optior	ns must be much as	esigned out if p applied until r possible and ar (s) do not impr			not to place sutures closer				
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....users shall be informed about the residual risks. This indicates that....the information given to the users does not reduce the (residual) risk any further.'

'2.15 & 6.4 ...residual risk' is defined as the risk remaining after application of risk control measures.'

'6.2 ...regards "information for safety" to be a control option.'

Residual risks incorrectly reduced?

Device	Failure Mode	Effect	Ini	Initial Rating		g Risk Control		Update Rating	
			SEV	PRO	RPN		SEV	PRO	RPN
Implant	Emboli	Death	4	3	12	IFU warning A warning do			4
						reduce the pro of occurrence emboli.	e of a		



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Notified Body Audit Questions



Notified Body Audit – Key Questions

- Are you aware of EN ISO 14971:2012?
 - How are you ensuring you meet the directive requirements?
- Have you reviewed your existing Risk Management files, if needed?
 - Is there a plan in place to do so?



BSI Audit – Key Questions

- Have all risks been reduced as far as possible?
- Has a risk benefit analysis been conducted for all risks?
- Have all risks been designed out if possible?
- Have risks been incorrectly reduced by warnings placed on IFUs or provided in training?



Notified Body Audit – Holistic Approach

- ER 6 Risk: Any undesirable side-effect must constitute an acceptable risk when weighed against the performances intended.
- ER 6a. Demonstration of conformity with the essential requirements must include a clinical evaluation in accordance with Annex X.

oRisk Management, including.....

•Post Market Surveillance and.....

Oclinical Evaluation

Questions



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